# Model M 720 | Drying and heating chambers with forced convection and advanced program functions

With a maximum of 300 °C and various programming options the M series material test chambers are ideal for material and aging tests. With a high air flow, the powerful fans ensure rapid heating.

### **BENEFITS**

- Uniform drying conditions thanks to APT.line™ technology
- Identical test conditions throughout the chamber interior independent of sample size and quantity
- · Outstanding thermal insulation saves operation costs
- Advanced programming options



Model 720



Model 720

## **MAIN FEATURES**

- Temperature range: +5 °C above ambient temperature to +300 °C
- APT.line™ preheating chamber technology
- Adjustable fan speed
- Program-controlled ventilation flap
- · Color LCD controller with time-segment programming
- 2 chrome-plated racks
- Class 2 independent adjustable temperature safety device (DIN 12880) with visual alarm
- Computer interface: RS 422

#### **ORDERING INFORMATION**

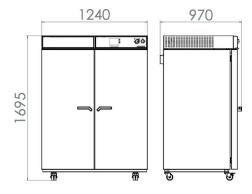
Interior volume [L]	Voltage	Option model	Version	ArtNo.
720	400 V 3~ ph 50/60 Hz	Standard	M720-400V	9010-0205

#### **TECHNICAL DATA**

Performance Data Temperature           Temperature range +5 °C above ambient temperature to [°C]         300           Temperature variation at 150 °C (£ K]         1.9           Temperature fluctuation at 350 °C (£ K]         0.3           Heating-up time to 150 °C (min)         21           Recovery time after 30 seconds door open at 150 °C [min]         3           Tabellen         36           Air change (approx.) at 150 °C [x/h]         36           Electrical data         400           Rated Voltage [V]         400           Power frequency [t+2]         50/60           Nominal power [kW]         5           Phase (Nominal voltage)         3-           Phase (Nominal voltage)         3-           Measures         1           Interior volume [L]         720           Net weight of the unit (empty) [kg]         23           Permitted load [kg]         120           Vall clearance back [km]         160           Wall clearance sidewise [mm]         100           Interior width [mm]         1000           Interior depth [mm]         1200           Interior depth [mm]         1200           Interior depth [mm]         1235           Height net [mm]         1690 <th>Description</th> <th>M720-400V¹</th>	Description	M720-400V¹
Temperature range + 5°C above ambient temperature to 1°C)         300           Temperature variation at 150°C [ k K]         1.9           Temperature fluctuation at 150°C [ k K]         0.3           Recovery time to 150°C [min]         3           Recovery time after 30 seconds door open at 350°C [min]         3           Tabellen         Inchange (approx.) at 150°C [x/h]           Air change (approx.) at 150°C [x/h]         400           Power frequency [Hz]         50/60           Nominal power [kW]         5           Phase (Rominal voltage)         3           Net weight of the unit (empty) [kg]         203           Permitted load [kg]         120           Load per rack [kg]         45           Wall clearance back [mm]         100           Interior width [mm]         100           Interior width [mm]         1000           Interior width [mm]         1200           Interior width [mm]         1200           Interior width [mm]         1200           Interior width [mm]         160           Housing dimensions on incl. fittings and connections         1235           Height net [mm]         1690           Depth net [mm]         665           Environment-specific data         1200 </th <th>Article Number</th> <th>9010-0205</th>	Article Number	9010-0205
Temperature variation at 150 °C [c K]         1.9           Temperature fluctuation at 150 °C [c K]         0.3           Heating-up time to 150 °C [min]         21           Recovery time after 30 seconds door open at 150 °C [min]         3           Tabellen	Performance Data Temperature	
Temperature fluctuation at 150 °C [s k]         0.3           Heating-up time to 150 °C [min]         21           Recovery time after 30 seconds door open at 150 °C [min]         3           Tabellen         ************************************	Temperature range +5 °C above ambient temperature to [°C]	300
Heating-up time to 150 °C [min]         21           Recovery time after 30 seconds door open at 150 °C [min]         3           Tabellen         36           Air change (approx.) at 150 °C [x/h]         36           Electrical data         VERNOW (All 150 °C [x/h]           Rated Voltage [V]         400           Power frequency [Hz]         50/60           Nominal power [kW]         5           Phase (Nominal voltage)         3-           Measures         VERNOW (All 160 °C [x/h])           Interior volume [U]         720           Net weight of the unit (empty) [kg]         203           Permitted load [kg]         120           Load per rack [kg]         45           Wall clearance sidewise [mm]         100           Interior width [mm]         100           Interior width [mm]         1000           Interior depth [mm]         1200           Housing dimensions not incl. fittings and connections         Width net [mm]           Width net [mm]         1690           Depth net [mm]         865           Environment-specific data         1500           Environment-specific data         1500           Environment-specific data         1500           Environment-sp	Temperature variation at 150 °C [± K]	1.9
Recovery time after 30 seconds door open at 150 °C [min]         3           Tabellen         36           Air change (approx.) at 150 °C [x/h]         36           Electrical data         400           Readed Voltage [V]         400           Power frequency [Hz]         50/60           Nominal power [kW]         5           Phase (Nominal voltage)         3-           Measures         10           Interior volume [L]         720           Net weight of the unit (empty) [kg]         203           Permitted load [kg]         120           Load per rack [kg]         45           Wall clearance back [mm]         160           Wall clearance sidewise [mm]         100           Interior Width [mm]         1000           Interior Height [mm]         1200           Interior Height [mm]         1200           Housing dimensions not incl. fittings and connections         1235           Width net [mm]         1690           Depth net [mm]         865           Environment-specific data         1820           Environment-specific data         1820           Environment-specific data         1820	Temperature fluctuation at 150 °C [± K]	0.3
Tabellen           Air change (approx.) at 150 °C [x/h]         36           Electrical data         400           Power frequency [Hz]         50/60           Nominal power [kW]         5           Phase (Mominal voltage)         3-           Measures         101           Interior volume [L]         720           Net weight of the unit (empty) [kg]         203           Permitted load [kg]         45           Wall clearance back [mm]         160           Wall clearance back [mm]         160           Wall clearance sidewise [mm]         1000           Interior width [mm]         1000           Interior depth [mm]         50           Housing dimensions not incl. fittings and connections         225           Width net [mm]         1690           Depth net [mm]         865           Environment-specific data         220           Environment-specific data         232           Environment-specific data         232           Environment-specific data         2320           Environment-specific data         2320	Heating-up time to 150 °C [min]	21
Air change (approx.) at 150 °C (x/h)         36           Electrical data         400           Power frequency [H2]         50/60           Nominal power [kW]         5           Phase (Nominal voltage)         3-           Measures         1720           Net weight of the unit (empty) [kg]         203           Permitted load [kg]         120           Load per rack [kg]         45           Wall clearance back [mm]         160           Wall clearance sidewise [mm]         1000           Interior width [mm]         1000           Interior height [mm]         1200           Interior height [mm]         610           Height net [mm]         1235           Height net [mm]         865           Environment-specific data         1200           Environment-specific data         1200           Environment-specific data         1200           Environment-specific data	Recovery time after 30 seconds door open at 150 °C [min]	3
Electrical data           Rated Voltage [V]         400           Power frequency [Hz]         50/60           Nominal power [kW]         5           Phase (Rominal voltage)         3-           Measures         Interior volume [L]         720           Net weight of the unit (empty) [kg]         203           Permitted load [kg]         120           Load per rack [kg]         45           Wall clearance back [mm]         160           Wall clearance sidewise [mm]         100           Interior width [mm]         1000           Interior width [mm]         1200           Interior depth [mm]         1200           Interior depth [mm]         1200           Interior depth [mm]         1200           Interior depth [mm]         1235           Height net [mm]         1690           Depth net [mm]         865           Environment-specific data         1200           Environment-specific data         1235           Environment-specific data         1200           Environment-specific data         1200           Environment-specific data         1200           Environment-specific data         1200           Environment-specific data <td>Tabellen</td> <td></td>	Tabellen	
Rated Voltage [V]         400           Power frequency [Hz]         50/60           Nominal power [kW]         5           Phase (Nominal voltage)         3~           Measures         Interior volume [L]         720           Net weight of the unit (empty) [kg]         203           Permitted load [kg]         120           Load per rack [kg]         45           Wall clearance back [mm]         160           Wall clearance sidewise [mm]         100           Interior width [mm]         1000           Interior peight [mm]         1200           Housing dimensions not incl. fittings and connections         4235           Width net [mm]         1690           Depth net [mm]         865           Environment-specific data         865           Environment-specific data         1320           Fixtures         1430	Air change (approx.) at 150 °C [x/h]	36
Power frequency [Hz]         50/60           Nominal power [kW]         5           Phase (Nominal voltage)         3~           Measures	Electrical data	
Nominal power [kW]         5           Phase (Nominal voltage)         3~           Measures         720           Interior volume [L]         720           Net weight of the unit (empty) [kg]         203           Permitted load [kg]         120           Load per rack [kg]         45           Wall clearance back [mm]         160           Wall clearance sidewise [mm]         1000           Interior width [mm]         1000           Interior width [mm]         1000           Interior depth [mm]         610           Housing dimensions not incl. fittings and connections         1235           Height net [mm]         1690           Depth net [mm]         865           Environment-specific data         1220           Environment-specific data         1230           Environment-specific data         1230 </td <td>Rated Voltage [V]</td> <td>400</td>	Rated Voltage [V]	400
Phase (Nominal voltage)         3~           Measures         720           Net weight of the unit (empty) [kg]         203           Permitted load [kg]         120           Load per rack [kg]         45           Wall clearance back [mm]         160           Wall clearance sidewise [mm]         100           Interior width [mm]         1000           Interior width [mm]         1200           Interior depth [mm]         610           Housing dimensions not incl. fittings and connections         1235           Height net [mm]         1690           Depth net [mm]         865           Environment-specific data         1320           Environment-specific data         1320           Fixtures         1320	Power frequency [Hz]	50/60
Measures           Interior volume [L]         720           Net weight of the unit (empty) [kg]         203           Permitted load [kg]         120           Load per rack [kg]         45           Wall clearance back [mm]         160           Wall clearance sidewise [mm]         100           Interior width [mm]         1000           Interior width [mm]         1200           Interior depth [mm]         610           Housing dimensions not incl. fittings and connections         Width net [mm]           Width net [mm]         1235           Height net [mm]         1690           Depth net [mm]         865           Environment-specific data         1500           Environment-specific data         1500           Environment specific data         1500	Nominal power [kW]	5
Interior volume [L]         720           Net weight of the unit (empty) [kg]         203           Permitted load [kg]         120           Load per rack [kg]         45           Wall clearance back [mm]         160           Wall clearance sidewise [mm]         100           Interior width [mm]         1000           Interior width [mm]         1200           Interior depth [mm]         610           Housing dimensions not incl. fittings and connections         1235           Width net [mm]         1690           Depth net [mm]         865           Environment-specific data         1320           Fixtures         1320	Phase (Nominal voltage)	3~
Net weight of the unit (empty) [kg]  Permitted load [kg]  Load per rack [kg]  45  Wall clearance back [mm]  160  Wall clearance sidewise [mm]  100  Internal Dimensions  Interior width [mm]  1000  Interior depth [mm]  1000  Interior depth [mm]  1000  Interior depth [mm]  1200  Interior Housing dimensions not incl. fittings and connections  Width net [mm]  1235  Height net [mm]  1690  Depth net [mm]  865  Environment-specific data  Energy consumption at 150 °C [Wh/h]  1320  Fixtures	Measures	
Permitted load [kg]         120           Load per rack [kg]         45           Wall clearance back [mm]         160           Wall clearance sidewise [mm]         100           Interior width [mm]         1000           Interior width [mm]         1200           Interior depth [mm]         610           Housing dimensions not incl. fittings and connections         Width net [mm]           Width net [mm]         1235           Height net [mm]         865           Environment-specific data         865           Energy consumption at 150 °C [Wh/h]         1320	Interior volume [L]	720
Load per rack [kg]       45         Wall clearance back [mm]       160         Wall clearance sidewise [mm]       100         Internal Dimensions       1000         Interior width [mm]       1200         Interior depth [mm]       610         Housing dimensions not incl. fittings and connections       1235         Width net [mm]       1690         Depth net [mm]       865         Environment-specific data       1320         Fixtures       1320	Net weight of the unit (empty) [kg]	203
Wall clearance back [mm] 160  Wall clearance sidewise [mm] 100  Internal Dimensions  Interior width [mm] 1000  Interior height [mm] 1200  Interior depth [mm] 610  Housing dimensions not incl. fittings and connections  Width net [mm] 1235  Height net [mm] 1690  Depth net [mm] 865  Environment-specific data  Energy consumption at 150 °C [Wh/h] 1320  Fixtures	Permitted load [kg]	120
Wall clearance sidewise [mm] 100  Internal Dimensions  Interior width [mm] 1000  Interior height [mm] 1200  Interior depth [mm] 610  Housing dimensions not incl. fittings and connections  Width net [mm] 1235  Height net [mm] 1690  Depth net [mm] 865  Environment-specific data  Energy consumption at 150 °C [Wh/h] 1320  Fixtures	Load per rack [kg]	45
Internal Dimensions  Interior width [mm] 1000  Interior height [mm] 1200  Interior depth [mm] 610  Housing dimensions not incl. fittings and connections  Width net [mm] 1235  Height net [mm] 1690  Depth net [mm] 865  Environment-specific data  Energy consumption at 150 °C [Wh/h] 1320  Fixtures	Wall clearance back [mm]	160
Interior width [mm] 1000 Interior height [mm] 1200 Interior depth [mm] 610 Housing dimensions not incl. fittings and connections Width net [mm] 1235 Height net [mm] 1690 Depth net [mm] 865 Environment-specific data Energy consumption at 150 °C [Wh/h] 1320 Fixtures	Wall clearance sidewise [mm]	100
Interior height [mm] 1200  Interior depth [mm] 610  Housing dimensions not incl. fittings and connections  Width net [mm] 1235  Height net [mm] 1690  Depth net [mm] 865  Environment-specific data  Energy consumption at 150 °C [Wh/h] 1320  Fixtures	Internal Dimensions	
Interior depth [mm] 610 Housing dimensions not incl. fittings and connections Width net [mm] 1235 Height net [mm] 1690 Depth net [mm] 865 Environment-specific data Energy consumption at 150 °C [Wh/h] 1320 Fixtures	Interior width [mm]	1000
Housing dimensions not incl. fittings and connections  Width net [mm] 1235  Height net [mm] 1690  Depth net [mm] 865  Environment-specific data  Energy consumption at 150 °C [Wh/h] 1320  Fixtures	Interior height [mm]	1200
Width net [mm] 1235 Height net [mm] 1690 Depth net [mm] 865 Environment-specific data Energy consumption at 150 °C [Wh/h] 1320 Fixtures	Interior depth [mm]	610
Height net [mm] 1690  Depth net [mm] 865  Environment-specific data  Energy consumption at 150 °C [Wh/h] 1320  Fixtures	Housing dimensions not incl. fittings and connections	
Depth net [mm] 865  Environment-specific data  Energy consumption at 150 °C [Wh/h] 1320  Fixtures	Width net [mm]	1235
Environment-specific data  Energy consumption at 150 °C [Wh/h] 1320  Fixtures	Height net [mm]	1690
Energy consumption at 150 °C [Wh/h] 1320 Fixtures	Depth net [mm]	865
Fixtures	Environment-specific data	
	Energy consumption at 150 °C [Wh/h]	1320
Number of shelves (std./max.) 2/16	Fixtures	
	Number of shelves (std./max.)	2/16

<sup>1</sup> All technical data is specified for unloaded units with standard equipment at an ambient temperature of +22 °C ±3 °C and a power supply voltage fluctuation of ±10 %. The temperature data is determined in accordance to BINDER factory standard following DIN 12880, observing the recommended wall clearances of 10 % of the height, width, and depth of the inner chamber. Technical data refers to 100 % fan speed. All indications are average values, typical for units produced in series. We reserve the right to change technical specifications at any time.

## **DIMENSIONS** incl. fittings and connections [mm]



### **OPTIONS**

Designation	Description	*	ArtNo.
	back		
	10 mm	01	8012-1287
	30 mm	01	8012-1371
	50 mm	01	8012-1387
	left		
	10 mm	01	8012-1280
	30 mm	01	8012-1363
	50 mm	01	8012-1379
Access port with silicone	100 mm	01	8012-1511
olug	right		
	10 mm	01	8012-1273
	30 mm	01	8012-1358
	50 mm	01	8012-137
	100 mm	01	8012-1508
	top		
	10 mm	01	8012-126
	30 mm	01	8012-136
	50 mm	01	8012-138
Analog output 4-20 mA	for temperature values (output not adjustable)	-	8012-048
Calibration certificate, expanded	for temperature; for extending the measurement in center of chamber to include another test temperature	-	8012-1123
	for temperature, measurement in center of chamber at specified temperature	-	8012-1142
Calibration certificate,	temperature measurement incl. certificate and 27 measuring points at specified temperature	-	8012-160
temperature	temperature measurement incl. certificate, 15- 18 measuring points at specified temperature	-	8012-1580
	temperature measurement incl. certificate, 9 measuring points at specified temperature	-	8012-1559
Door gasket	made of FKM, silicone-free	_	8012-1315
Door lock	lockable door handle	-	8012-1256
HEPA air filter	On fresh air supply for unit; filter classification H14 (acc. to. EN 1822-1:2009, > 99.995% at 0.3 µm); not in conjunction with reinforced heating output, reinforced fan	-	8012-022
nner chamber,	including 2 reinforced racks		
reinforced	max. total load 250 kg	_	8012-034
Lockable controller keyboard	Lockable controller keyboard with key-operated switch	-	8012-052
Measurement of air exchange rate	in accordance with ASTM D5374, definition and protocol according to ambient temperature	-	8012-119
Pt 100 temperature sensor	additional flexible Pt 100, interior, for displaying the temperature on the unit display	-	8012-033
Viewing window and	viewing window in each door, 290 x 470 mm, and 30 W interior lighting		
nterior lighting	400 V option model	_	8012-006

<sup>\*</sup> Notes > See last page

## **ACCESSORIES**

Designation	Description	*	ArtNo.
APT-COM™ 4 BASIC- Edition	for simple logging and documentation requirements with up to 5 networked units.		
	version 4, BASIC edition	-	9053-0039
APT-COM™ 4 GLP- Edition	for working under GLP-compliant conditions. Measured values are documented in a tamper-proof way in line with the requirements of FDA Regulation 21 CFR 11.		
	version 4, GLP edition	-	9053-0042
APT-COM™ 4 PROFESSIONAL-Edition	convenient unit and user management built on the BASIC edition. Suitable for networking up to 100 units.		
	version 4, PROFESSIONAL edition	-	9053-0040

<sup>\*</sup> Notes > See last page

Designation	Description	*	ArtNo.
H-neutral detergent	concentrated, for gentle remove of residual contaminants; 1 kg	-	8012-2250
	IQ/OQ documents – supporting documents for validation performed by customers, consisting of: IQ/OQ checklists incl. calibration guide and comprehensive unit documentation; parameters: temperature, CO <sub>2</sub> , O <sub>2</sub> , pressure, depending on unit		
	Digital in PDF format	-	7057-0001
	Hard copy inside folder	-	7007-000
Qualification documents	IQ/OQ/PQ documents – supporting documents for validation performed by customers, according to customer requirements, PQ section added to qualification folder IQ/OQ; parameters: temperature, $CO_2$ , $O_2$ – or pressure, depending on unit		
	Digital in PDF format	-	7057-000
	Hard copy inside folder	-	7007-000
N1-	chrome plated	-	8012-2037
Rack	stainless steel	-	8012-208
Rack accessories	fasteners (1 set of 4) for additional security of racks	-	8012-0531
Rack, reinforced	stainless steel, with fasteners (1 set of 4)	-	8012-0374
Shelf, perforated	Stainless steel		8012-208

<sup>\*</sup> Notes > See last page

## **SERVICES**

Designation	Description	*	ArtNo.
Maintenance contracts			
Installation services			
Maintenance services			
Calibration services			
Validation services			
Warranty service			
1-year warranty extension	The warranty is extended by 1 year from the delivery date, wear parts are excluded	-	DL50-0010
BRONZE 3-year maintenance contract	Maintenance service as contractually agreed, visual inspection of mechanical and electrical components, check of control response, 20% discount on spare parts	05	DL20-0710
Calibration certificate, temperature	Calibration of one (1) test temperature specified by the user in center of chamber, including certificate	03, 04, 05	DL30-0101
	Extension of calibration of one (1) additional test temperature specified by the user in the center of the usable space, including certificate	03, 04, 05	DL30-0102
Execution of IQ/OQ	Execution of IQ/OQ in accordance with qualification folder	05	DL41-0200
Execution of IQ/OQ/PQ	Execution of IQ/OQ/PQ in accordance with qualification folder	05	DL44-0500
GOLD 3-year maintenance contract	Maintenance service as contractually agreed, visual inspection of mechanical and electrical components, check of control response, 20% discount on spare parts, testing of all key functions, replacement of wear parts, calibration of one test temperature specified by the user in the center of the usable space, including certificate	05	DL20-0910
Maintenance	One-off maintenance service in accordance with maintenance schedule. Visual inspection of mechanical and electrical components, testing of all key functions. Calibration of a test temperature specified by the user in center of usable space without certificate	05	DL20-0200
Measurement of air exchange rate	including certificate (in accordance with ASTM D5374)	03, 04, 05	DL33-0000
SILVER 3-year maintenance contract	Maintenance service as contractually agreed, visual inspection of mechanical and electrical components, check of control response, 20% discount on spare parts, testing of all key functions, calibration of one test temperature specified by the user in the center of the usable space, without certificate	05	DL20-0810
Temperature measurement, 18 measuring points	Temperature measurement with 18 measuring points with a set value specified by the user, including certificate	03, 04, 05	DL30-0118

<sup>\*</sup> Notes > See last page

### Data Sheet Model M 720

Designation	Description	*	ArtNo.
Temperature measurement, 27 measuring points	Temperature measurement with 27 measuring points with a set value specified by the user, including certificate	03, 04, 05	DL30-0127
Temperature measurement, 9 measuring points	Temperature measurement with 9 measuring points with a set value specified by the user, including certificate	03, 04, 05	DL30-0109
Unit commissioning	Connect the unit to the customer-side connections (electricity, water, wastewater, gas), basic functions check, brief operating instructions. (excl.: unpacking, setup, controller instructions, programming, installation work)	05	DL10-0100
Unit instructions	Instruction regarding operating principle and basic functions of the unit, operation of the control electronics including programming	05	DL10-0500

<sup>\*</sup> Notes > See last page

#### **NOTES**

- Condensation may occur in the area around the access port. Access ports may be placed in custom locations for an additional charge. UL mark is not granted when this option is used.
- 02
- Sensor calibration is performed in an accredited calibration laboratory. 03
- Calibration is performed according to the BINDER factory standard.
- Quoted prices do not include travel costs. Please refer to the chapter on BINDER Service for travel costs for your region. Quoted prices for services performed in Switzerland do not include a country-specific added fee (available on request).

## **BINDER GmbH**

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